



Technical Definition

Chemical analysis on Inconel 625

You shall respect the HSE policy of your laboratory for each performed test.

Instructions to participant laboratories

Please read these instructions carefully BEFORE starting the tests.

1. One blank (Ø 50 x 20 mm) is supplied to each participant. Laboratory shall submit a report for each accredited element and accredited method provided.

In case of :

- loss or deterioration of PTP sample(s) please contact your sponsor for replacement kit.
- exclusion of a test specimen results by yourself, you shall provide a short root cause analysis

2. For each method, the laboratory shall report one value according to its usual process. The laboratory shall also indicate how many analyses were performed to obtain this result.

- One technician shall perform all analyses.

3. Each participant is required to report the following elements to the indicated precision regardless of their normal practice.

Element	Symbol	Precision (%)
Aluminium	Al	X,XXX
Carbon	C	X,XXX
Chromium	Cr	X,XXX
Cobalt	Co	X,XXX
Iron	Fe	X,XXX
Manganese	Mn	X,XXX
Molybdenum	Mo	X,XXX
Nickel	Ni	X,X
Niobium	Nb	X,XXX
Nitrogen	N	X,XXXX
Oxygen	O	X,XXXX
Phosphorus	P	X,XXXX
Silicon	Si	X,XXX
Sulfur	S	X,XXXX
Titanium	Ti	X,XXX

All evaluated characteristics will be analysed according to the algorithm A (ISO 13528 – 2015) and evaluated using z-score.

4. Each element shall be reported in Percent Concentration, to the precision (the number of significant digits) indicated.

The provided results shall be within the analytical range of the laboratory. If a laboratory is not able to provide results with the required precision, **the values shall not be reported.**

Non-quantified elements, such as “less than”, “not detected,” etc., shall not be reported

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Elements shall not be reported in PPM or any other unit of measurement than Percent Concentration.

5. Testing shall start **as soon as test specimens are received**. Please contact the following e-mail address for any technical or administrative query.

Submission date :	May 1st, 2018
Technical and administrative support :	info@ptpscheme.com

6. Instructions for submission of results are detailed on the website:

<https://ptpscheme.com>

7. To ensure the confidential treatment of your results in the final report, you will be allocated a unique identity number when you register for the program.
8. Collusion and falsification of your PTP results are totally forbidden. In case of identification or suspicion of collusion or falsification, the laboratory will be excluded from the program and the sponsors will be immediately informed. The sponsors could ask you proofs of your records and analyses, so be sure to conserve data, curves and specimens.

REVISION HISTORY

Issue Date	Issue N°	Changes
02/01/2018	1	Document creation