


Revision No. 2	Page 1 of 2	Technical Definition Apparent Density Inconel 718 powder
		
Kit 15-1-2020 PTP Metallic		

You shall respect the HSE policy of your laboratory and the recommendations of the MSDS for each performed test.

Instructions to participant laboratories

Please read carefully these instructions BEFORE starting the tests.

- Inconel 718 powder is supplied to each participant. 3 measurements have to be performed. Please refer to the standard for the volume of the test portion. (the mass to be tested varies from 450 to 600 g depending on the used standard)
Each test has to be performed on fresh powder.

If one result is missing, your test will be considered as an outlier. A RCA shall be completed.

- The powder shall be dried during 1 hour at 80°C prior to testing.
- All tests have to be performed at room temperature in accordance with the requirements of **ASTM B417-18, ASTM B703-17, ASTM B212-17 and ISO 3923-1 (2018)**.

The tests shall be performed respecting the following conditions:

- One operator only
- One testing machine only
- Tests performed in sequence


- The following information need to be reported:

Characteristic	Unit	Significant digits	Mandatory / Not mandatory	Evaluated Yes/no
Humidity	%	XX,X	Mandatory	No
Temperature	°C	XX,X	Mandatory	No
Type of cup (Carney, Hall, Scott...)	N/A	N/A	Mandatory	No
Density cup volume	cm ³	XX,X	Mandatory	No
Mass of the powder within the cup	g	X,XX	Mandatory	No
Apparent density	g/cm ³	X,XX	Mandatory	Yes

All evaluated characteristics will be analysed according to the algorithm A and S (ISO 13528 – 2015) and evaluated using z-score.

- Testing shall start **as soon as test specimens are received**. Please contact the following e-mail address for any technical or administrative query.

Submission date :	June 1st, 2020
Technical and administrative support :	info@ptpscheme.com

Revision No. 2	Page 2 of 2	Technical Definition Apparent Density Inconel 718 powder
		
Kit 15-1-2020 PTP Metallic		

6. Instructions for submission of results are detailed on the website:

<https://ptpscheme.com/>

7. The sponsors could ask you proofs of your records and analyses, so be sure to conserve data, curves and specimens.

8. Collusion and falsification of your PTP results are totally forbidden. In case of identification or suspicion of collusion or falsification, the laboratory will be excluded from the program and the sponsors will be immediately informed. The sponsors could ask you for proof of your results, so be sure to conserve data, curves and specimens.

REVISION HISTORY

Issue Date	Issue N°	Changes
07/01/2020	1	Document creation
24/03/2020	2	Modification of the results submission date