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*You shall respect the HSE policy of your laboratory for each performed test.*

**Please read these instructions carefully BEFORE starting the tests.**

1. 4 painted specimens (80 x 125 x 1 mm) are supplied to each participant – all specimens need to be tested.  
If one result is missing your test will be considered as an outlier. An RCA shall be completed.
2. No additional machining of specimens is required
3. Each participant is required to determine the adhesion of each specimen as indicated below:

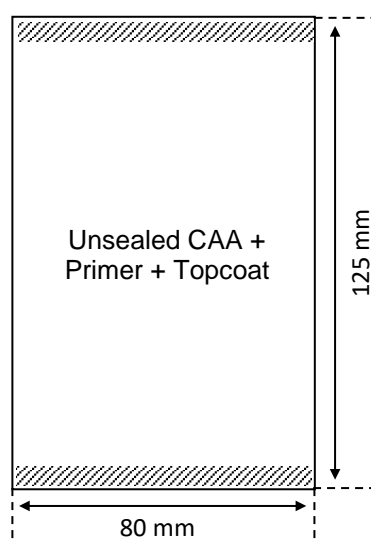
#### **Adhesion test - Cross cut test**

Tests shall be carried out in accordance with **ISO 2409 (2013)** using an adhesive tape and pulled off it at a steady rate at an angle as close as possible to 60°. This test shall be conducted at **initial stage** and **after immersion (14 days) in water** ( $23 \pm 2^{\circ}\text{C}$ ) according to **ISO 2812-2 (2018)**.

All the specimens shall be tested for each condition (dry and wet).

#### **Definition of test specimens**

Material: 2024 T3



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4. The following information is to be reported:

Characteristic	Unit	Significant digits	Mandatory / Not mandatory	Evaluated Yes/no
Specimen ID	N/A	N/A	Mandatory	No
Cross cut area affected before immersion	%	XX	Mandatory	<b>Yes</b>
Classification before immersion	N/A	X	Mandatory	<b>Yes</b>
Cross cut area affected after immersion	%	XX	Not mandatory if not qualified	<b>Yes</b>
Classification after immersion	N/A	X	Not mandatory if not qualified	<b>Yes</b>

All evaluated characteristics will be compared to expected results.

5. Testing shall start **as soon as test specimens are received**. Please contact the following e-mail address for any technical or administrative query.

<b>Submission date :</b>	<b>September 30<sup>th</sup> 2020</b>
<b>Technical and administrative support :</b>	<a href="mailto:info@ptpscheme.com">info@ptpscheme.com</a>

6. Instructions for submission of results are detailed on the website:

<https://ptpscheme.com>

7. To ensure the confidential treatment of your results in the final report, you will be allocated a unique identity number when you register for the program.

8. Collusion and falsification of your PTP results are totally forbidden. In case of identification or suspicion of collusion or falsification, the laboratory will be excluded from the program and the sponsors will be immediately informed. The sponsors could ask you proofs of your records and analyses, so be sure to conserve data, curves and specimens.

9. The tested specimens do not need to be sent back to the PTP office.

#### REVISION HISTORY

Issue Date	Issue N°	Changes
09/07/2020	1	Document creation